# SATYENDRA PACKAGING LTD. Innovative Advance Packaging

# MATTE BOPP FILM NON HS HIGH COF FILM



HIGH COF MATTE UNTREATED LAYER CORE LAYER

**GLOSSY TREATED LAYER** 

## **DESCRIPTION:**

Matte Non Heat Sealable Film Glossy Side Corona Treated & Consistent High COF on Matte Side

### SALIENT FEATURES

- Consistent High COF (0.50) Matte Surface
- Excellent Antiskid Properties
- Excellent Matte Dispersion
- Good Contact Clarity
- Fine Printability
- Enrich Aesthetic
- Good Pallet Stability of Bulk packs

# APPLICATION

• Pet, Rice & Heavy Duty Bags

Properties	Test Method	Ur	nit	Typical Values		ues	
PHYSICAL							
<b>T</b> 1 : 1			ı (±3%)	18	20	25	30
Thickness	ASTM D374	(Gau	uge)	72	80	0 100 120	
Grammage	SPLTM	gm/m <sup>2</sup>		15.7	17.4	21.8	26.1
Yield	SPLTM	m²/kg		63.9	57.5	46.0 38.3	
field	SPLIN	in²/lb		44896	40406	32325	26938
Density	SPLTM	gm/cc		0.87			
SURFACE							
Treatment Level	ASTM D2578	dyne/cm		36 - 38			
OPTICAL							
Haze (Min)	ASTM D1003	%		70 - 80			
Gloss at 45 <sup>o</sup> Deg.(Matty / Glossy)	ASTM D 2457	Gardner		8 / 50 - 60			
MECHANICAL							
Coefficient of Friction- Max (UTR/UTR) (Dynamic)	ASTM D1894	-		0.50			
Tensile Strength			MD		1000 -	1100	
at Break	ASTM D882	kg/cm <sup>2</sup>	TD		2000 -		
Elongation	ASTM D882	%	MD	130 - 170			
at Break	ASTIVI DOOZ	/0	TD	40 - 70			
THERMAL							
Linear Shrinkage			MD	6.0			
(120ºC/5min)	ASTM D1204	%	TD	3.0			
BARRIER							
Water Vapour Transmission Rate (38°C & 90% RH)	ASTM F-1249	g/m²	²/day	7.8	7.5	7.0	6.5

DISC	Δ	MF	R

Oxygen Gas

**Transmission Rate** 

(23°C & 0% RH)

The specified values are based on average results, measured by the manufacturer during standard production. They should not be considered as Data Sheet of any particular product. The user is solely responsible for all determinations by the application of this information or the safety and suitability of our products, either alone or in combination with other products. Satyendra Packaging Ltd disclaims any liability for damages arising from the non-suitability of the product for the effected application.

#### Food Contact

The BOPP Film complies with all national and international standards and requirements for food contact. Specific declaration of compliances are available upon request.

**SPLTM :** SATYENDRA PACKAGING LTD TEST METHOD ASTM : AMERICAN SOCIETY FOR TESTING AND MATERIALS

**MD** : MACHINE DIRECTION TD : TRANSVERSE DIRECTION

cc/m²/day

#### Storage & Handling

1900

The products should be stored at temperature of 10-30 deg C and a low humidity (below 70% RH) in dry & covered warehouse for longer shelf life.

1800

1800

UTR : UNTREATED



ASTM D-3985

## Corporate Office :

B-19, Privilon, Behind ISKCON Temple, Ambli-Bopal Road, S.G. Highway, Ahmedabad, Gujarat, India - 380054 Factory Address :

1900

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